

Date: Tuesday, 10/02/2009 3:09:35 PM  
 User: Julie Dawson

## Process Sheet

split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ROD END BEARING
Job Number	: 45724		
Estimate Number	: 13134		
P.O. Number	:	Part Number	: D36933
This Issue	: 10/02/2009 S.O. No. :	Drawing Number	: D3693 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 36880	Material	:
Written By	:	Due Date	: 20/02/2009 Qty: 7 Um: Each
Checked & Approved By	: <u>JUD 09.02.10</u>		
Comment	: Est Rev:A New Issue 08-01-17 JLM Verified By:EC Est Rev:B As per Rev B 09-01-20 JLM Verified By:DD		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 8191  
 Purchase Part Number: 205-060-101-001  
 Supplier: Bell  
 Certificate of conformity is required

09/02/12 (10)

2.0	205 060 101 001	Rod Bearing End
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 Rod Bearing End

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure certificate of conformity is attached

09/2/17 (7)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

09.02.19 (7)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

FF 09/02/25

1-FILL CAVITY WITH HYSOL AS PER DWG D3693

HYSOL ADHESIVE EA934NA BATCH: M110970 AS PER MANUFACTURE INSTRUCTION

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROD END BEARING

Job Number: 45724

Part Number: D36933

Job Number:



Seq. #:

Machine Or Operation:

Description :

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SD 09/03/10

(P70)

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE  
DRILL AS PER DWG D3693  
DEBURR

09/02/27 / SA 09/03/03

(6)

ptb

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

9/3/13

SP

(6K)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/17

Job Completion



mf  
09-03-13

7.1 QC8



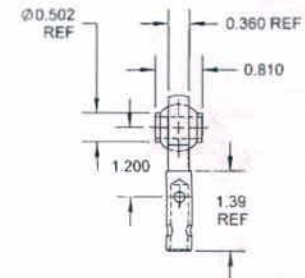
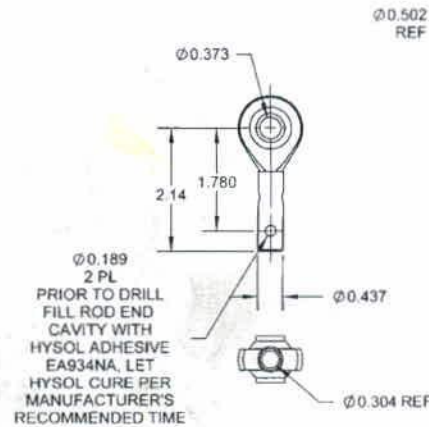
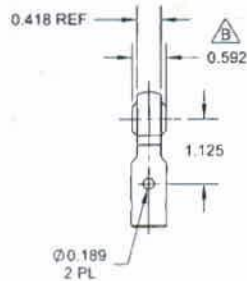
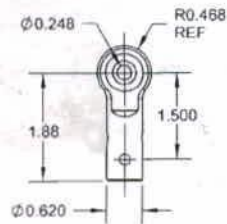
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
09.02.19	6.0	QC 5 should be QC 2 then 8, after milling/drill the holes. perm change.	JA	09/03/04		09.02.19	09.02.19	
09.03.03	5.0	Note to fill w. th hysol by using a syringe, to be able to fill the shaft properly. perm. change	JA	09/03/04		09.03.03	09.03.03	

Part No: D3653-3 PAR #: \_\_\_\_\_ Fault Category: Prod/FAB ASSY <sup>mechanical</sup> NCR: (Yes) No DQA: D Date: 09/03/16  
 Resolution: SCRAP Disposition: SCRAP QA: N/C Closed: D Date: 09/03/16

NCR: <u>45724</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/02/27	6.0	Hole is off 1040 from center the hole is not 90° to horizon. out by 0.020. R.C. Poor Setup for parts Moved in vice. Scrap 1 pc.	09/03/03	Scrap: No replace.	09/03/03	09.03.03	09.03.03	09.03.03
09.03.03	6.0	Upon drilling, it was noticed that the part was only half filled with hysol. R.C: inadequate process	09/03/04	Note change above. Proceed with drilling. Fill the remaining void with hysol after wards. let cure m 110970 wipe smooth & back drill. holes.	09/03/04	09.03.04	09.03.04	09.03.03

NOTE: Date & initial all entries

# SPECIFICATION CONTROL DRAWING



**D3693-1  
ROD END BEARING**

**D3693-3  
ROD END BEARING**

DART P/N	DESCRIPTION	BELL P/N	WEIGHT (lb)	FINISH	IDENTIFY
D3693-1	ROD END BEARING	047-140-252-005	0.19	NONE	NONE
D3693-3	ROD END BEARING	205-060-101-001	0.14	NONE	NONE

B	REMOVED SHADED VIEW (ZN 08-1, 01-1) 0.592 WAS 0.591 (ZN C5-1); REFORMATTED SHEET; TRANSFORMED GENERAL NOTES TO TABLE FORMAT	RF	08.12.15
A	NEW ISSUE	RF	08.03.12
REV	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.12.15		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3693** REV. B  
SHEET 1 OF 1  
TITLE **ROD END BEARING** SCALE NTS

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**RELEASED**  
09/01/16

45724

1.7625

2185



# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: ebruary 13, 2009

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-000588

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7973 4009 2656

Shipping Instructions:

Customer P.O. Number: PO00008191

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	205-060-101-001	ROD END	Shipping Area	7	Each		LT-09-002035
		Sales Order Number: SO09-00176.001		Eagle PO Number PO-09-000365.11			
Comments							
2	047-140-252-005	BEARING,ROD END	Shipping Area	10	Each		LT-09-002036
		Sales Order Number: SO09-00176.002		Eagle PO Number PO-09-000365.12			
Comments							

Sales Order Number

2009000176

Parts on Back Order

Customer

Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
205-060-101-001	ROD END	10.00	3.00
047-140-252-005	BEARING,ROD END	10.00	0.00

\* End of Report \*

>> denotes that the Packing Slip line item has already been printed.

**Eagle Copters Maintenance Ltd**  
823 McTavish Road, NW Calgary, Alberta T2E 7G9  
TCCA AMO Approval No. 6-81

**LOT #: LT-09-002035**



Sold To: SO09-00176.001  
Sold Date: 2/13/2009 10:26:55PM

**Part No: 205-060-101-001**

Description: ROD END

Serial No:

Condition: New

Qty Sold: 7.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time		0.0

TSO

Details of work performed/reason for removal

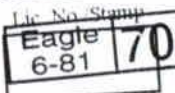
**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

February 13, 2009

Inspector



**Maintenance Release**